

Metallic screws and nuts

) A light rounding-off or a countersink between the head and the hexagon socket is allowed.

2) The superior side of the head can be rounded or blunt as per manufacturer directives.

3) The inferior side of the head can be rounded or blunt to dw, in both cases it will be without rags.

$$\lg \max = l - b$$

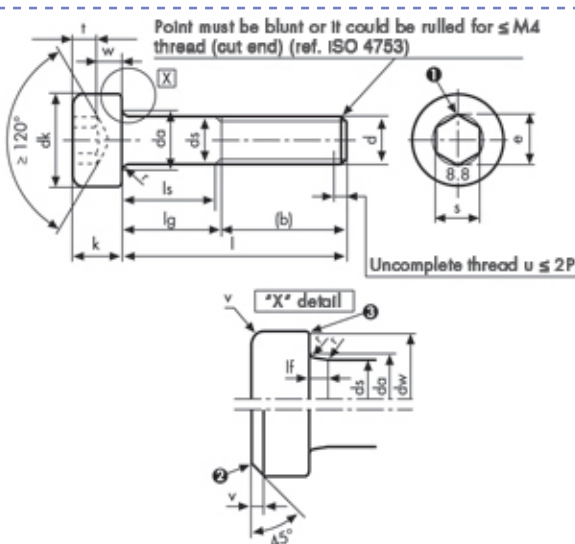
$$l_s \text{ min} = l_q \text{ max} - 5p$$

If $\max = 1.7 \text{ r max}$

- $r_{\max} = d_{a_{\max}} - d_{s_{\max}}: 2$

On request: diameters >M24

On request: AISI 304 - 316 - 410 - B7 - L7 materials



Hexagonal socket head
cap screws
ISO 4762 UNI 5931
DIN 912
Class 8.8 Zinc plated



Description	Price VATexcl. euro/100	% Price Change 1 2	Package	d mm	L mm
M 22 X 80 ZINCATE	408.00	+ 60% -	1	M22	80

M 22 X 80 ZINCATE			ds	max	22	s	nom	17.23
p	2.5			min	21.67		max	17.23
b	56		e	min	-		min	17.05
dk	nom	33	lf	max	-	t	min	11.1
	max	33.39	k	max	22	v	max	2.2
	min	32.61		min	21.48	dw	min	31.81
da	max	24.4	r	min	0.8	w	min	9.4

Technical informations are indicative and can be updated.

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