

Metallic screws and nuts

1) A light rounding-off or a countersink between the head and the hexagon socket is allowed.

2) The superior side of the head can be rounded or blunt as per manufacturer directives.

3) The inferior side of the head can be rounded or blunt to d_w , in both cases it will be without rags.

$l_g \text{ max} = l - b$

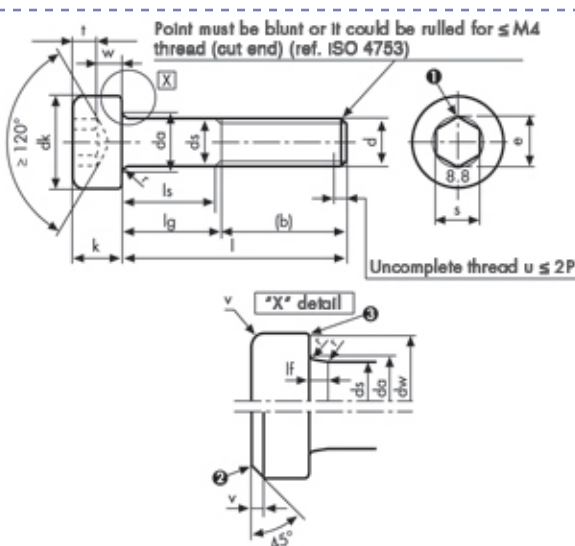
$l_s \text{ min} = l_g \text{ max} - 5p$

$l_f \text{ max} = 1,7 r \text{ max}$

$r \text{ max} = d_a \text{ max} - d_s \text{ max} : 2$

On request: diameters >M24

On request: AISI 304 - 316 - 410 - B7 - L7 materials



Hexagonal socket head
cap screws
ISO 4762 UNI 5931
DIN 912
Class 8.8 Zinc plated



Description	Price VATexcl. euro/100	% Price Change 1 2	Package	d mm	L mm
M 6 X 22 ZINCATE	7,70	+ 60% -	1	M6	22

M 6 X 22 ZINCATE			ds	max	6		nom	5
p				min	5.82	s	max	5.14
b			e	min	5.723		min	5.02
			lf	max	0.68	t	min	3
dk			k	max	6	v	max	0.6
				min	5.7	dw	min	9.38
da			r	min	0.25	w	min	2.3

Technical informations are indicative and can be updated.

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