

Metallic screws and nuts

1) A light rounding-off or a countersink between the head and the hexagon socket is allowed.

2) The superior side of the head can be rounded or blunt as per manufacturer directives.

3) The inferior side of the head can be rounded or blunt to d_w , in both cases it will be without rags.

$l_g \text{ max} = l - b$

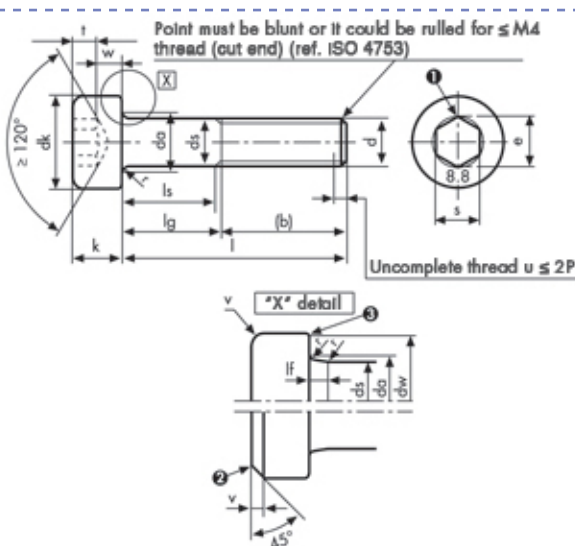
$l_s \text{ min} = l_g \text{ max} - 5p$

$l_f \text{ max} = 1,7 \text{ r max}$

$r \text{ max} = d_a \text{ max} - d_s \text{ max} : 2$

On request: diameters >M24

On request: AISI 304 - 316 - 410 - B7 - L7 materials



Hexagonal socket head
cap screws
ISO 4762 UNI 5931
DIN 912
Class 8.8 Zinc plated



Description	Price VATexcl. euro/100	% Price Change 1	% Price Change 2	Package	d mm	L mm
M 12 X 22 ZINCATE	33,00	+ 60%	-	1	M12	22

M 12 X 22 ZINCATE			ds	max	12	s	nom	10
p1.75				min	11.73		max	10.175
b36			e	min	11.429		min	10.025
			lf	max	1.45	t	min	6
dk	nom	18	k	max	12	v	max	1.2
	max	18.27		min	11.57	dw	min	17.23
da	max	13.7	r	min	0.6	w	min	4.8

Technical informations are indicative and can be updated.

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