

) A light rounding-off or a countersink between the head and the hexagon socket is allowed.

2) The superior side of the head can be rounded or blunt as per manufacturer directives.

3) The inferior side of the head can be rounded or blunt to dw, in both cases it will be without rags.

$$\lg \max = l - b$$

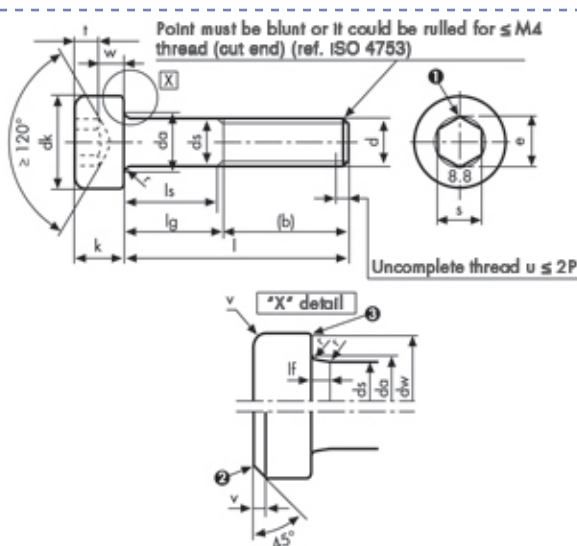
$$l_s \text{ min} = l_q \text{ max} - 5p$$

If $\max = 1.7 \text{ r max}$

- $r_{\max} = d_{a_{\max}} - d_{s_{\max}}: 2$

On request: diameters >M24

On request: AISI 304 - 316 - 410 - B7 - L7 materials



Hexagonal socket head
cap screws
ISO 4762 UNI 5931
DIN 912
Class 8.8 Zinc plated



Description	Price VATexcl. euro/100	% Price Change 12	Package	d mm	L mm
M 8 X 70 ZINCATE	27,90	+ 60% -	1	M8	70

M 8 X 70 ZINCATE			ds	max	8	s	nom	6
p 1.25				min	7.78		max	6.14
b 28			e	min	6.863		min	6.02
dk	nom	13	lf	max	1.02	t	min	4
	max	13.27	k	max	8	v	max	0.8
	min	12.73		min	7.64	dw	min	12.33
da	max	9.2	r	min	0.4	w	min	3.3

Technical informations are indicative and can be updated.

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GANDINI FASTENERS SRL viale Pier Paolo Pasolini, 83 - 20099 Sesto S.Giovanni Milano Italy

Tel. +39 02 241 047 250 Fax +39 02 241 047 74

Production and distribution
of fasteners, fixing
elements
and mechanical parts
machining

GANDINI FASTENERS SRL Sales department
viale Pier Paolo Pasolini, 83 250@gandini.it
Sesto San Giovanni Mi - Italy tel +39 02 241 047 250

Administration
350@gandini.it
tel +39 02 241 047 350